

TIGER Drylac®

# special effect

powder coatings  
volume 5

 **Drylac®**  
Powder Coatings

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tien.le@tiger-coatings.com



## Notes

**Colors and textures** have been matched as close as possible. Paper and ink limitations, as well as influence of heat and light, account for differences from actual coatings. To aid in final product selection please contact your local TIGER Drylac office for a powder coated sample panel of the product of your choice.

**Datasheets:** Periodically updated datasheets, showing cure parameters, test results, pretreatment information and more are available for all products in this chart. Please contact your TIGER Drylac office or visit [www.tiger-coatings.us](http://www.tiger-coatings.us) for the most current edition.

**Custom Colors:** Should our vast selection of standard finishes not be exactly what an application calls for, we will be happy to provide custom colors with quick 7- to 10-day turnaround times.



All (stock and custom) TIGER Drylac Series 39 and Series 49 products, made in the US and Canada are periodically re-certified and carry the UL (Underwriter Laboratory) Recognized Component Mark (Spec DTOV2.MH27573). This UL mark is for all equipment and products intended for the US and Canadian market.

**Flourescent:** One- and Two-coat Fluorescent powder coatings have limited UV stability. Two-coat Fluorescent powder coatings should be applied over our bright White Base Coat 49/11000. For a variation and custom look they can also be applied over our Mirror Silver 49/91260 (try our Two-coat Yellow Fluorescent 49/21500 or Two-coat Orange Fluorescent 49/24080 as top coats) or over Ultra Chrome 49/90056 or Sparkle Silver 49/90450. All Fluorescents are suitable for Corona and Tribo application equipment. Products are available in 5 lb minipacks and 44 lb boxes.

**High Reflective Starlight:** Highly reflective glass beads are suspended in a clear coat that can be applied over any color base coat. This powder coat finish is ideal for safety applications, highway and directional signage or for drawing attention to spot lighted point-of-purchase applications – anywhere a light source is projected towards the finish. Unlimited choices in basecoat make this a very customizable finish. Available in 5 lb minipacks or 44 lb boxes.

**Hammertones:** A wide range of color choices is available in our popular Hammertone finishes. Series 39 Hammertones are suitable for exterior applications (minimum film thickness guidelines must be observed to provide adequate film thickness in the valleys of the texture). All are suitable for Corona application equipment. They are packed in 5 lb minipacks and 44 lb boxes.

**Designer Finishes:** Primarily developed for the furniture and lighting industries, Designer Finishes provide an out-of-the-ordinary designer look in two and three tone colors, textures and metallic undertones, simulating the oxidation of copper, natural rock and precious stone. All are suitable for Corona processing. Products are packed in 5 lb minipacks; Series 44 is packed in 55 lb boxes, and Series 49 and 59 come in 44 lb boxes.

**Dormant Transparents:** Dormant Transparents and Dormant Sparkle Transparents are applied as the base coat in this 2-coat system. The flamboyant shades of color and metallic color will not evolve, until a clear topcoat is applied. Samples in this chart, all top coated with our Clear Glossy 49/00530, are just a few of the variations of attractive finishes, that can be achieved by top coating with a variety of our Clear Coats and Clear Glitters (see listing below). Products are suitable for Corona application (the best inter-coat adhesion is achieved by applying the base coat with Corona and the clear top coat with Tribo equipment (if available). Sold in 5 lb minipacks and 44 lb boxes.



## Notes (continued)

### Clear coat products available

(also shown in our TIGER Specialty brochure):

|                                     |                         |                         |
|-------------------------------------|-------------------------|-------------------------|
| 38/00001 Clear Glossy               | Super Durable Polyester | (Exterior and Interior) |
| 49/01234 Bengal Clear Glossy        | TGIC Polyester          | (Exterior and Interior) |
| 49/00530 Clear Glossy               | TGIC Polyester          | (Exterior and Interior) |
| 49/00280 Clear Semi-gloss           | TGIC Polyester          | (Exterior and Interior) |
| 16/00030 Clear Matte                | Acrylic Hybrid          | (Exterior and Interior) |
| 44/00018 Anti-graffiti Clear Glossy | Polyester-Urethane      | (Exterior and Interior) |
| 69/00300 Clear Ice Matte            | Epoxy                   | (Interior)              |

### Glitter Clear products available

(shown over various base coats in our TIGER Metallic brochure):

Glitter Gold 49/00310  
Glitter Silver 49/00320  
Glitter Twilight 49/00390

**Transparent and Candy:** Transparent and Candy colors have limited UV stability. Since all products are transparent, colors shown in this brochure are representative of a nickel plated substrate. Many other attractive substrates, i.e. chrome or brushed aluminum are suitable for top coating with Transparent or Candy colors. Otherwise we recommend any of the following base coats: Mirror Silver 49/91260, Ultra Chrome 44/90056, Chrome OGF 49/91312 or Sparkle Silver 49/90450. All Transparent and Candy colors are suitable for application with either Corona or Tribo equipment. Products are packaged in 5 lb minipacks and 44 lb boxes.

### TIGER Drylac U.S.A., Inc. Product Number Matrix

|                  |                       |   |
|------------------|-----------------------|---|
| <b>Series 09</b> | Interior only         | Polyester-Epoxy Blend (Hybrid)  |
| <b>Series 16</b> | Exterior and Interior | Acrylic Hybrid  |
| <b>Series 38</b> | Exterior and Interior | Super Durable Polyester   |
| <b>Series 39</b> | Exterior and Interior | TGIC Polyester  |
| <b>Series 44</b> | Exterior and Interior | Polyester Urethane  |
| <b>Series 49</b> | Exterior and Interior | TGIC Polyester  |
| <b>Series 58</b> | Exterior and Interior | TGIC-Free Super Durable Polyester<br>(available to approved applicators only) |
| <b>Series 59</b> | Exterior and Interior | TGIC-Free Polyester   |
| <b>Series 69</b> | Interior only         | Epoxy   |
| <b>Series 75</b> | Exterior and Interior | Fluoropolymer<br>(available to approved applicators only)                     |
| <b>Series 89</b> | Interior only         | Polyester-Epoxy Blend (Hybrid) Low/Fast Cure                                  |

and guidelines

# special effect

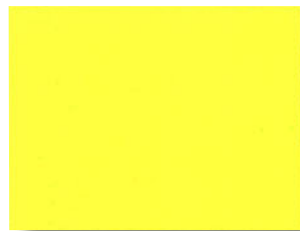
## Fluorescent One-Coat



TIGER Drylac 59/20043  
**Neon Yellow**



TIGER Drylac 59/30075  
**Neon Pink**



TIGER Drylac 49/22200  
**Yellow**



TIGER Drylac 49/24620  
**Red-Orange**

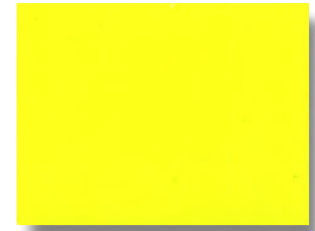


TIGER Drylac 49/24610  
**Orange**

## Fluorescent Two-Coat



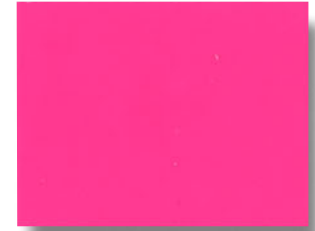
TIGER Drylac 49/51340  
**Green**



TIGER Drylac 49/21500  
**Yellow on White Basecoat 49/11000**



TIGER Drylac 49/24080  
**Orange on White Basecoat 49/11000**



TIGER Drylac 49/30430  
**Bright Pink on White Basecoat 49/11000**



TIGER Drylac 49/30760  
**Red on White Basecoat 49/11000**

## Reflective

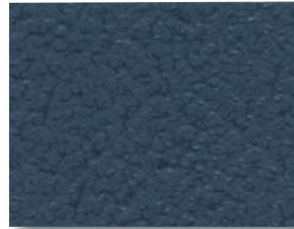


TIGER Drylac 44/00039  
**High Reflective Starlight**  
On Bengal Black Basecoat 49/88888

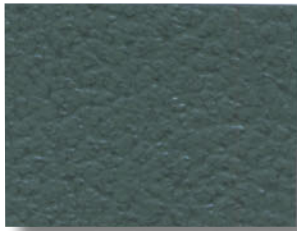
## Hammertones



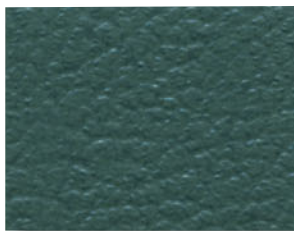
TIGER Drylac 39/40750  
**Capri**



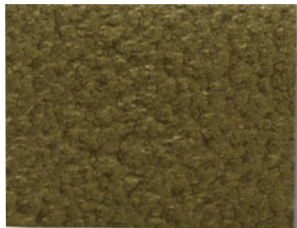
TIGER Drylac 39/40002  
**Sapphire**



TIGER Drylac 39/50002  
**Reseda**



TIGER Drylac 39/40003  
**Malachite**



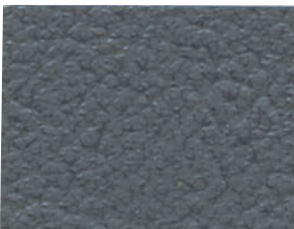
TIGER Drylac 39/90280  
**Gold Brown**



TIGER Drylac 39/60002  
**Sepia**



TIGER Drylac 39/90980  
**Light Silver**



TIGER Drylac 39/90020  
**Silver**



TIGER Drylac 39/80005  
**Black**



TIGER Drylac 39/81420  
**Jet Black**

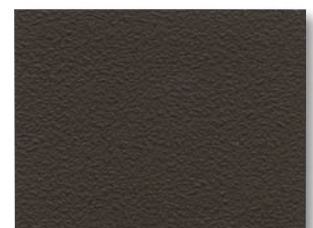
## Designer Finishes



TIGER Drylac 44/10033  
**Quartzite Smooth Matte**



TIGER Drylac 49/50028  
**Emerald Fine Texture**



TIGER Drylac 49/60015  
**Pyrite Fine Texture**



TIGER Drylac 44/60034  
**Breccia Smooth Matte**

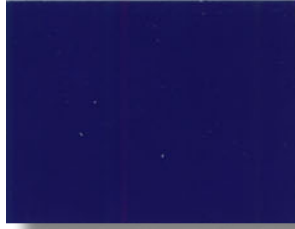


TIGER Drylac 44/60035  
**Lava Smooth Matte**

## Dormant Transparent and Clear



TIGER Drylac 49/62711  
**Rust Fine Texture**



TIGER Drylac 49/40940  
**Blue** Clear Topcoat Glossy



TIGER Drylac 49/30028  
**Sparkle New Red** Clear Topcoat Glossy



TIGER Drylac 49/50032  
**Sparkle Granny Smith** Clear Topcoat Glossy



TIGER Drylac 44/80026  
**Graphite Smooth Matte**



TIGER Drylac 49/41100  
**Violet** Clear Topcoat Glossy



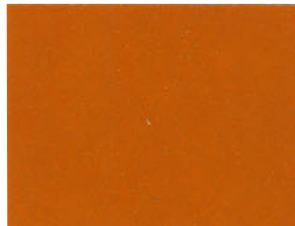
TIGER Drylac 49/30193  
**Sparkle Burgundy** Clear Topcoat Glossy



TIGER Drylac 49/25002  
**Sparkle Copper** Clear Topcoat Glossy



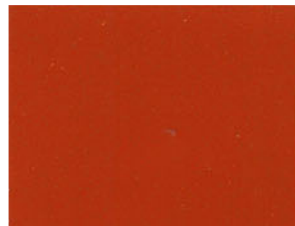
TIGER Drylac 49/40074  
**Sparkle Sky Blue** Clear Topcoat Glossy



TIGER Drylac 49/25006  
**Sparkle Light Orange** Clear Topcoat Glossy



TIGER Drylac 49/40233  
**Sparkle Electric Blue** Clear Topcoat Glossy



TIGER Drylac 49/23531  
**Sparkle Bomber Orange** Clear Topcoat Glossy



TIGER Drylac 49/50024  
**Sparkle Green** Clear Topcoat Glossy

## Transparent and Candy



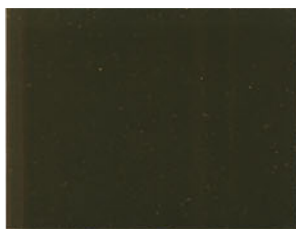
TIGER Drylac 49/20170  
**Gold**



TIGER Drylac 49/55730  
**Transparent Green**



TIGER Drylac 49/43600  
**Candy Blue**



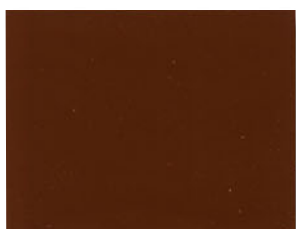
TIGER Drylac 49/20180  
**Brass**



TIGER Drylac 49/31570  
**Candy Raspberry**



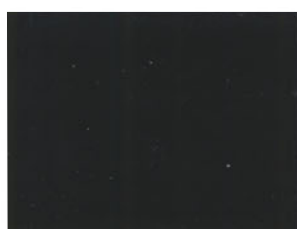
TIGER Drylac 49/54810  
**Candy Lime Green**



TIGER Drylac 49/63130  
**Copper**



TIGER Drylac 49/33340  
**Candy Red**



TIGER Drylac 49/80375  
**Smoke Black Transparent**



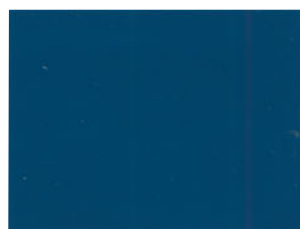
TIGER Drylac 49/35810  
**Transparent Red**



TIGER Drylac 49/41480  
**Candy Purple**



TIGER Drylac 49/46110  
**Transparent Blue**



TIGER Drylac 49/42130  
**Candy Teal**

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